

## 直式高速精密络筒机安全操作及维护保养概要

1. 机器操作前务请详细阅读本机之《使用说明书》。
2. 电源采用三相五线制，电压 AC380V 士 5%50Hz (机用电压为 220V)，接地可靠。
3. 进行机器检修、保养、清洁之时务请关机，对机器内部或对安全存在危险隐患之操作时必须切断电源;电器线路检修须专业人员。
4. 绞纱络筒时，坯纱潮湿度不允许坯纱随棚架转动而大量水珠飞溅，影响机台电路安全，存在损坏电器或触电危险。
5. 棚架转运必须灵活，积极清除缠绕之废丝;棚架搁放时确保退丝方向;放取须小心可靠，避免棚架坠落而击毁控制面板或人体伤害。
6. 控制面板按键切勿用湿手触摸;按键只能用手指输入;不得用利器接触。
7. 日常检查传动带。每隔三个月停机例行检查一次。梭箱内之滑块，吐丝钩等属易损件，正常保养更换周期为 12 个月，保养时油标位加好优质齿轮油。
8. 卷绕速度出厂设定数为<2000 转/分，原则上不允许随意加大设定修改，否则视、为放弃质保权利。
9. 感丝器在过线时其红色指示灯应当关闭状态，反之先用纸巾擦拭其两只猫眼处尘埃;尘埃会影响探丝灵敏度。
10. 做好日常清洁保养工作，发现异常及时处理。

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**Brief introduction to safe operation and maintenance of straight high speed precision winding machine**

1. before machine operation, please read the instruction manual carefully.
2. The machine adopts AC380V+5% three-phase five wire system from the source, and the machine must be properly and properly grounded.
3. turn off the machine when it is overhauled, maintained and cleaned. It is dangerous to the machine or to safety.

The power supply must be cut off during the operation of the hidden trouble.

4. when the yarn is winding, the moisture of the yarn is not allowed to splash with the frame.

The circuit is safe, causing damage to electrical appliances or electric shock.

5. the transport of scaffolding must be flexible, and actively remove the filament waste; when the scaffolding is placed, ensure the direction of wire withdrawal.

6. Take care carefully and reliably to avoid damaging the control panel or human body when the scaffolding falls.

6. control panel keys do not touch with wet hands; keys can only be input with fingers; no sharp tools should be used to touch them. 7. check the drive belt daily. Check out once every three months. The slider and spinning hook in shuttle box are vulnerable parts. The normal maintenance and replacement period is 12 months. 8. the number of factory settings for winding speed is <2000 revolutions / points. In principle, it is not allowed to set up modifications at will, otherwise, it is regarded as waiver of warranty rights.

9. when the wire is crossed, its red indicator should be turned off. Instead, wipe the dust on two cat's eyes with a paper towel. The dust will affect the sensitivity of the probe.

10. do daily cleaning and maintenance work, find abnormal handling in time.

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